

LCD Screen Notes

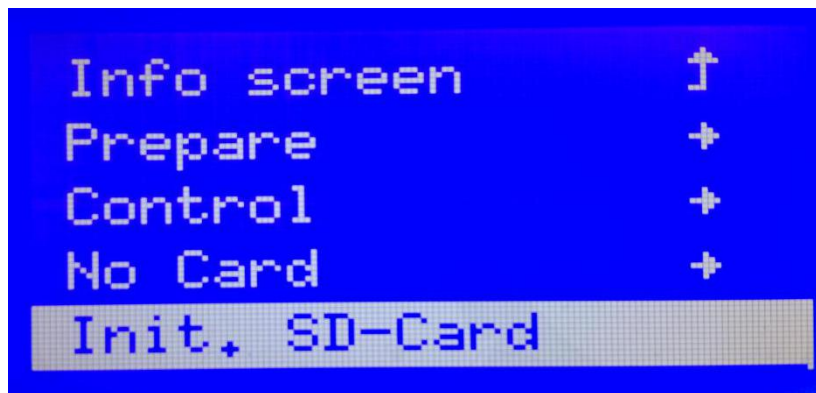
Key Functions

Clockwise and counter-clockwise to adjust the menu bar Middle
button: to confirm the item, selection and setting.

Menu item function description

Menu options	Sub menu	function	Explaining
Info screen			Show the nozzle and bed temperature, Fan and printing speed,printing time
Prepare	Main	Return to previous menu	
	Disable steppers	Close step drive	Moving X Y Z axis by your hands
	Auto home		The machine returns to the origin position.
	Preheat PLA		Different materials have different printing temperature.
	Preheat ABS		
	Cool down		Closing heating
	Switch power off		
	Move axis		Moving X Y Z axis by switching the knob.There are three choices,stepping 10MM/1MM/0.1MM
Control	Main	Return to previous main	This selection is generally not used. We advice that these parameters are not modified.
	Temperature		
	Motion		
	Restore failsafe		Restore factory settings
SD card			Selecting the file that what you want to printing. (.gcode)
Tune (When printing , Prepare turns to Tune)	Speed		Printing rate
	Nozzle		Nozzle temperature
	Bed		Bed temperature
	Fan speed		Fan speed of main board
	Flow		It determines the feed rate of the extruder.
	Change filament	Chang material	When the material will be used up,you can select it to change new material.Making sure that the nozzle outflow material,then resume printing

Press the knob to enter the main menu interface. You can choose
“Init.SD-Card” or “Change SD-Card” to refresh it.



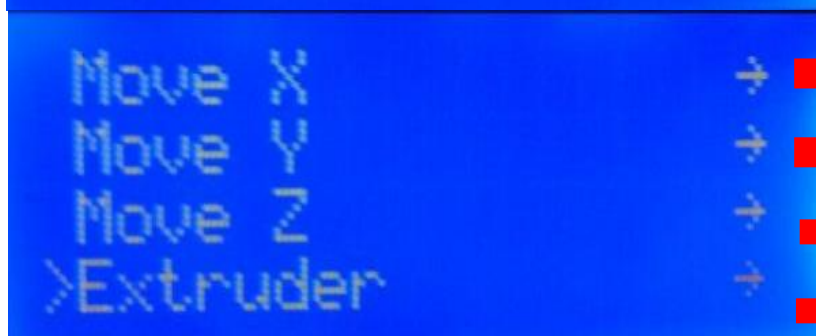
→ Moving axis



→ Stepping 10mm

→ Stepping 1mm

→ Stepping 0.1mm



→ Move X-axis

→ Move Y-axis

→ Move Z-axis

→ Move E-axis